



## CAREERS

Are you interested in pursuing your career at a company that really values each person?  
We have an opening for a Second Shift CNC Press Brake Operator that may be right for you.

Join one of the best work teams in the Chicago area to invest your work time. We are an award-winning workplace of energetic, talented people who fabricate and manufacture stainless steel and are seeking a CNC Press Brake Operator to join our team for the second shift.

### **Reasons to work for ACE Metal:**

We are devoted to having a workplace that supports each of our team members in making high quality products and working together to be the best at what we do. We are a sheet metal fabrication company specializing in stainless steel, servicing the Midwest. Our customers are Original Equipment Manufacturers (OEM's) that are primarily in the food processing, food packaging, and pharmaceutical industries. We pride ourselves on our customer responsiveness which has made us successful for a number of years.

### **Here's the things you'll do:**

Job entails set-up, programming and operation of Press Brake, including setups using light to medium gauge stainless steel sheet metal, installing a wide variety of dies, inspecting work utilizing calipers and other measuring devices to check and confirm that dimensions and tolerances are met, making necessary corrections and maintaining the required records. Responsible for following all documented and posted safety procedures and requirements. Ensure compliance with procedures as well as company and department policy. Utilize the 5S principles to maintain well organized efficient safe work area.

### **What you need to know already:**

You must have a minimum of five years' experience for this position.  
Blue print reading, precision measurement and shop math skills required.

### **Benefits offered to full-time employees:**

- Competitive compensation
- Health and Dental insurance
- Quarterly profit sharing
- 401(k) Plan with company match
- Paid vacation and holidays

**Visit [acemetal.com/careers](http://acemetal.com/careers) to apply!**