



CAREERS

Are you interested in pursuing your career at a company that really values each person?
We have an opening for a **Sheet Metal Operator** that may be right for you.

Join one of the best work teams in the Chicago area to invest your work time. We are an award-winning workplace of energetic, talented people who fabricate and manufacture stainless steel and are seeking a Sheet Metal Operator.

Reasons to work for ACE Metal Crafts Co:

We are devoted to having a workplace that supports each of our team members in making high quality products and working together to be the best at what we do. We are a sheet metal fabrication company specializing in stainless steel, servicing the Midwest. Our customers are Original Equipment Manufacturers (OEM's) that are primarily in the food processing, food packaging, and pharmaceutical industries. We pride ourselves on our customer responsiveness which has made us successful for a number of years.

Here's the things you'll do:

- Responsible for sheet metal production operations according to production job requirements, including: saw cutting, rolling, drilling, tapping, spot welding, and assembly
- Coordinates with press brake and laser operators to receive materials and works these materials per the prescribed production sequence
- Utilizes skills related to reading and using measurement tools, including calipers, gauges, measuring tapes
- Responsible for reading instructions, job routings and blueprints
- Responsible for safe operations, demonstrating high safety standards and knowledge of proper operating procedures
- Utilizes a knowledge of straightening; is called upon for shooting studs
- Assembles parts or job components for sub or final assemblies
- Responsible for the knowledge of metal types in relation to fabrication requirements
- Responsible for managing the fabrication work space
- Performs light maintenance on tools (sharpening bits); maintains power and handheld tools including drills and grinders
- Demonstrates a knowledge of the proper use of standard tools and which tools are required for each fabrication process



What you need to know already:

- Blueprint reading
- Experience operating drill press
- Experience operating power and hand tools
- Drilling and tapping experience
- Rolling experience
- Ability to run a saw cutting operation
- Material handling including lifting 50 lbs., crane operation, and fork lift driving

Benefits offered to full-time employees:

- Competitive compensation
- Health, Dental, Vision, Life and LTD insurance
- Quarterly profit sharing
- 401(k) Plan with company match
- Paid vacation and holidays

[Visit acemetal.com/careers to apply!](http://acemetal.com/careers)