



CAREERS

Are you interested in pursuing your career at a company that really values each person? We have an opening for a **2nd Shift Waterjet Operator** that may be right for you.

Join one of the best work teams in the Chicago area to invest your work time. We are an award-winning workplace of energetic, talented people who fabricate and manufacture stainless steel and are seeking 2nd Shift Waterjet Operator.

Reasons to work for ACE Metal:

We are devoted to having a workplace that supports each of our team members in making high quality products and working together to be the best at what we do. We are a sheet metal fabrication company specializing in stainless steel, servicing the Midwest. Our customers are Original Equipment Manufacturers (OEM's) that are primarily in the food processing, food packaging, and pharmaceutical industries. We pride ourselves on our customer responsiveness which has made us successful for a number of years.

Here's the things you'll do:

- Pulls nests per priority jobs
- Stages jobs according to start date
- Ensures jobs are staged in an orderly fashion and with the appropriate paperwork
- Responsible for expediting priority jobs
- Ensures waterjet machinery has proper set up to produce a clean, dross free cut
- Responsible for loading materials safely
- Safeguards material finish quality during the cutting process
- Moves completed jobs to next operation within value streams
- Completes all waterjet only parts for deburring and skidding in preparation for shipping
- Tags all remnants with ID number Coordinates with shift operators and communicates information regarding priority jobs or customer requirements to first shift operators
- Maintains count a "A" stock inventory
- Maintains reusable fixtures
- Responsible for knowledge of the pump and filter system
- Responsible for torch maintenance
- Maintains machines ops as efficiently as possible with minimal downtime
- Visually inspects the quality of incoming sheet stock and notifies Purchasing of any quality issues
- Responsible for notifying Value Stream Leads of preventive or emergency maintenance issues and needed consumables
- Participates in QC/continuous improvement processes in support of increased efficiencies



What you need to know already:

- Experience operating waterjet equipment
- Ability to read blueprints, engineering drawings, and interpret computer programs sent to waterjet.
- Ability to operate large overhead crane and operate fork lift
- Ability to lift 50 lbs.

Benefits offered to full-time employees:

- Competitive compensation
- Health, Dental, Vision Life and LTD insurance
- Quarterly profit sharing
- 401(k) Plan with company match
- Paid vacation and holidays

[Visit acemetal.com/careers to apply!](http://acemetal.com/careers)