



CAREERS

Are you interested in pursuing your career at a company that really values each person?
We have an opening for a 2nd Shift Quality Inspector that may be right for you.

Join one of the best work teams in the Chicago area to invest your work time. We are an award-winning workplace of energetic, talented people who fabricate and manufacture stainless steel and are seeking a 2nd Shift Quality Inspector.

Reasons to work for ACE Metal:

We are devoted to having a workplace that supports each of our team members in making high quality products and working together to be the best at what we do. We are a sheet metal fabrication company specializing in stainless steel, servicing the Midwest. Our customers are Original Equipment Manufacturers (OEM's) that are primarily in the food processing, food packaging, and pharmaceutical industries. We pride ourselves on our customer responsiveness which has made us successful for a number of years.

Here's the things you'll do:

- Oversees the inspection of parts or job components to ensure customer requirements and job specifications are met
- Interfaces with customers as needed to build knowledge of specific customer requirements
- Prioritizes workload and parts inspections in coordination with the three Value Stream team leads
- Manages refinishing work and is responsible for communication with workers, including their coaching and training to improve performance and build capabilities
- Has overall responsibility for managing internal and external returns, including decisions regarding touch ups or part replacements in consultation with Value Stream team leaders
- Manages overall improvement activities related to documenting and reporting imperfection trends, repeated problems, identified root causes, etc., and actions taken to improve worker capability and performance
- Oversees the maintenance and quality of the verification stations and the required tools and equipment

What you need to know already:

- Understand blueprint and compare part to print.
- Knowledge of measuring equipment and how to use it.
- Understanding of tolerances and how to achieve them.
- Knowledge of quality level expected from each customer.
- Ability to lift 50 lbs.

Benefits offered to full-time employees:

- Competitive compensation
- Health, Dental, Vision Life and LTD insurance
- Quarterly profit sharing
- 401(k) Plan with company match
- Paid vacation and holidays

[Visit acemetal.com/careers to apply!](http://acemetal.com/careers)